DYNA-PURGE® M
Optimized for screw and barrel cleaning

DYNA-PURGE M is a non-abrasive, non-chemical engineered thermoplastic purging compound, formulated to flow naturally through the barrel and screw of the injection molding machine, as well as extrusion equipment. Two non-melting but softening thermoplastic ingredients scrub, while an exclusive proprietary additive helps to remove any contamination without leaving a residue.

<table>
<thead>
<tr>
<th>Applications:</th>
<th>Injection- cold runners</th>
<th>Extrusion- profile, sheet, compounding &amp; blow molding</th>
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</thead>
<tbody>
<tr>
<td>Temperature Range:</td>
<td>350°F - 600°F (177°C - 315°C)</td>
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<td>Types of Resins:</td>
<td>All</td>
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<td>Minimum Clearance:</td>
<td>.030 inch or .75 mm</td>
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<td>Amount of Purge:</td>
<td>1 to 2 times barrel capacity (actual amount needed depends on machine conditions)</td>
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FEATURES & BENEFITS:

- Optimized for screw and barrel cleaning
- Non-abrasive, non-melting but softening thermoplastic, which thoroughly loosens carbonized and degraded resin, allowing it to be flushed out of the system
- Effective through a temperature range of 350°F - 600°F (177°C - 315°C)
- Easy to use- no mixing required
- Safe, non-hazardous, with no chemicals- ingredients are FDA compliant
- Heat stable- recommended during shutdown and start-up
- Low “cost-per-purge”- only small quantity needed to be effective
- Unlimited shelf life

Dyna-Purge has been the top-performing purging compound for over 30 years! Our product line offers superior cleaning and economic value over in-house resins and other commercial purges. We invite you to sample Dyna-Purge at no charge, so you can start saving today!

Please refer to “Suggested Purging Procedures” for processing information and “Grade Selection Guide” regarding additional products.

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