



Productivity begins with purging®

## Product Information:

### Dyna-Purge® L

***“Dual Action” low viscosity formula designed for stack and high cavitation molds, and when automation requires moldable purge.***

<b>Applications:</b>	<b>Injection-</b> cold and hot runners <b>Extrusion-</b> profile, sheet, blown & cast film, compounding, and blow molding
<b>Temperature Range:</b>	280° F - 625° F (138° C - 329° C)
<b>Types of Resins:</b>	All
<b>Minimum Clearance:</b>	No restrictions
<b>Amount of Purge:</b>	1 to 2 times barrel capacity (actual amount needed depends upon machine conditions)

#### Dyna-Purge L:

High-performance, engineered grade incorporating our exclusive ‘3X’ technology. This dynamic product acts on the process boundary layers as well as negative flow and stagnation points. Its unique formula allows it to safely remove resin, color, carbon, additives and impurities without abrasives or chemicals.

#### Features & Benefits:

- Designed for quick color changes, resin changes preventative machine maintenance and prior to manual cleaning
- Recyclable
- Easy to use- no process adjustment, mixing or soaking required
- Safe, non-hazardous ingredients are FDA compliant
- Heat stable- recommended during shutdown and start-up
- Economical- low “cost-per-purge”- small quantity needed to be effective
- Designed for easy post-purging- low residue formula enables quick color change
- Unlimited shelf life

***Please refer to “Suggested Purging Procedures” for processing information and “Product Selection Guide” for additional products.***

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